

# VINNAPAS® DPN 15

## Product description

VINNAPAS® DPN 15 is an aqueous polymer dispersion produced from vinylacetate monomer.

## Special features

- meets the requirements of strain group D3 of EN 204 without addition of a catalyst
- good resistance to static load
- fast setting

## Application

VINNAPAS® DPN 15 can be used as raw material for water resistant wood glues.

## Storage

When VINNAPAS® DPN 15 is stored in tanks, proper storage conditions must be maintained. If stored in the original, unopened containers at cool (below 30 °C), but frost-free temperatures VINNAPAS® DPN 15 has a shelf life of 6 months. Iron or galvanized-iron equipment and containers are not recommended because the dispersion is slightly acidic. Corrosion may result in discoloration of the dispersion or its blends when further processed. Therefore the use of containers and equipment made of ceramics, rubberized or enameled materials or plastic (e.g. rigid PVC, polyethylene or polyester resin) is recommended.

## Preservation for Transport, Storage and further Processing

VINNAPAS® DPN 15 is adequately preserved during transportation and storage if kept in the original, unopened containers. However, if it is transferred to storage tanks, the dispersion should be protected against microbial attack by adding a suitable preservative package. Measures should also be taken

to ensure cleanliness of the tanks. In unstirred tanks, a layer of preservative-containing water should be sprayed onto the surface of the dispersion to prevent the formation of unwanted skin and possible attack by microorganisms. The thickness of this water layer should be < 5 mm for low viscosity dispersions and up to 10–20 mm for high viscosity products. Measures should be taken to ensure that only bacteria-free air enters the tank when the dispersion is removed. Finished products manufactured from polymer dispersions usually also require preservation. The type and scope of preservation will depend on the raw materials used and the anticipated sources of contamination. The compatibility with other components and the efficacy of the preservative should always be tested in the respective formulation. Preservative manufacturers will be able to advise you about the type and dosage of preservative required.

## Additional information

If VINNAPAS® DPN 15 is used in applications other than those mentioned, the choice, processing and use of VINNAPAS® DPN 15 is the sole responsibility of the purchaser. All legal and other regulations must be complied with.

For questions concerning food contact status according to chapter 21 CFR (US FDA) and German BfR, please contact:

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## Safety notes

Comprehensive instructions are given in the corresponding Material Safety Data Sheets. They are available on request from WACKER sales offices or may be printed via WACKER web site [www.wacker.com/vinnapas](http://www.wacker.com/vinnapas).

**Product data**

<b>Specification data</b>	<b>Inspection Method</b>	<b>Value</b>
Solids content	DIN EN ISO 3251	51 - 53 %
Viscosity, dynamic at 23 °C	DIN EN ISO 2555	12000 - 18000 mPa.s
pH-Value	DIN/ISO 976	2,5 - 3,5
<b>Typical general characteristics</b>		
Minimum film forming temperature	DIN ISO 2115	5 °C
Frost resistance	WACKER method	can be thawed after being frozen once to -10°C
Protective colloid / emulsifier system		polyvinyl alcohol
Appearance		matt
Surface		tack free
Glass transition temperature DSC	WACKER method	approx. 28 °C

These figures are only intended as a guide and should not be used in preparing specifications.

The data presented in this leaflet are in accordance with the present state of our knowledge, but do not absolve the user from carefully checking all supplies immediately on receipt. We reserve the right to alter product constants within the scope of technical progress or new developments. The recommendations made in this leaflet should be checked by preliminary trials because of conditions during processing over which we have no control, especially where other companies' raw materials are also being used. The recommendations do not absolve the user from the obligation of investigating the possibility of infringement of third parties' rights and, if necessary, clarifying the position. Recommendations for use do not constitute a warranty, either express or implied, of the fitness or suitability of the products for a particular purpose.

The management system has been certified according to DIN EN ISO 9001 and DIN EN ISO 14001

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For technical, quality, or product safety questions, please contact:

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