

TECHANICAL DATA SHEET

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Thermoplastic Acrylic Resin **DF 60041BA**

Delivery Form:

60.0% (Butyl Acetate)

Packing:

200.0kg ms barrel

Applications:

Road marking Paints

- Extensively used alone or in combination with chloro-paraffin based solvents. General purpose Masonry and Decorative coatings.

Principal properties:

Thermoplastic acrylic resin (TPA) having excellent Color, Gloss / Gloss retention and exterior durability characteristics. Salient features of this acrylic resin are

- Exhibits outstanding Color acceptance.
- Excellent gloss and hardness.
- Excellent chalk resistance.
- Excellent soap and detergent resistance.

Dilutability:

White Spirit	limited
Butyl Acetate	complete
Esters	complete
Alcohol	complete
Compatibility:	

L O Alkyd S-10702 limited MO Alkyd S-20552 limited Styrenated Alkyd S-30601 limited Acrylic polyols limited Cellulose esters good Vinyl resins good Chlorinated rubber good

Recommendations on formulation and use:

Guiding formulation: Road Marking Paints

Sr.No	Ingredients	% by Wt
01.	TiO ₂	09.0
02.	Carbon Black/ Lead chromate	01.0
03.	Silica sand/ Calcite/ Quartz (Calcined Flint)	40.0
04.	Glass beads	20-40
05.	Extender- chalk/CaCO₃	10.0
06.	DF 60041BA	20.0
07.	Thinner Solvents: Toluene/XL and CHCl ₃ / CH ₂ Cl ₂	or

Product Specification:

Property	Range	Unit		
Viscosity B/F@25°C	110 – 130	Ps		
Color, Gardner	01max	Gardner		
Solids content	58.0 – 62.0	%		
Appearance	Clear	-		
Acid Value	4.0- 7.0	mg KOH/g		
Film Performance	Excellent			

Other product data:

Property	Value	Unit
Sp.gr @ 25°C	0.985+/-0.05	g/m³
Flash point	appr. 24.0	°C

Storage guidelines:

The resin should be stored indoor in the original, unopened and undamaged containers in a dry place at storage temperatures between5°C and 30°C. Exposure to direct sunlight should be avoided.

Shelf Life:

Under the above-mentioned storage, the shelf life of the resin will be 12 months ex works.

Material Safety:

A material safety data sheet of the product is

available on request. Although the facts and suggestions in this publication are based on our own research laboratory experimental work and are believed reliable, we cannot assume any responsibility for performance or results obtained through the use of our product herein described, nor do we accept any liability for loss or damages directly or indirectly caused by our products. The user is held to check the quality, safetyand all other properties of our product prior to use